Certificate

Standard **ISO 9001:2015**

Certificate Registr. No. **01 100 028027**

Certificate Holder: **ARROSPE, S.COOP.**
Pol. Ind. Aranaztegi 14
20140 Andoain (Guipuzkoa)
Spain.

Scope: Customized boiler-making metal-mechanic fabrications. Desing, manufacturing and erection of stainless steels, nickel alloys and other special metals equipments & or piping.

Proof has been furnished by means of an audit that the requirements of ISO 9001:2015 are met.

Validity: The certificate is valid from 2023-10-03 until 2026-09-30.
First certification 2002.
Date of the last audit: 2023-07-06.
Expiry date of last cycle: 2023-09-30.

2023-10-04

TÜV Rheinland Cert GmbH
Am Grauen Stein · 51105 Köln

www.tuv.com

DAkkS Deutsche Akkreditierungsstelle D-ZM-16031-01-00

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Certificate

Standard **EN ISO 3834-2:2021 Quality requirements for fusion welding of metallic materials – Part 2: Comprehensive quality requirements**

Certificate Register No **00/120022**

TÜV Rheinland Ibérica Inspection, Certification & Testing S.A. certificies:

Manufacturer: **ARROSPE S.COOP**
P.I. Aranaztegi 14
E - 20140 Andoain , Guipuzkoa - Spain

Scope: Manufacturing of pressure vessels and steel components

Parent Material groups Groups 1.1, 1.2, 5.1, 8.1, 8.2, 10.1, 10.2, 43, 45, 51 (according to ISO15608:2000)

Welding process: 111, 121, 131, 135, 136, 138, 141, 142, GTAW, SMAW, FCAW, SAW, GMAW

Welding Supervisor: Mr. David Barragán López (IWE-ES-1356)
Deputy: Mr. Mikel Garmendia (Qualif. Weld. Supervisor)

An audit was performed, Report No. 00/120022 (2024.09.03). Proof has been furnished that the Quality requirements for fusion welding of metallic materials according to UNE EN ISO 3834-2:2022 are fulfilled.

Validez: The certificate is valid from 2024.09.20 until 2027.09.19
(*Subject to satisfactory yearly audits performed by TÜV Rheinland Ibérica ICT S.A.)*
First certificacion: 2009

38452314V CARLOS JAVIER GAUDES (C: A59555466)

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Fecha: 2024.09.20 12:33:14 +02'00'

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Technical Manager

2024.09.20

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CERTIFICATE

Conformity of the Factory Production Control

0035-CPR-1090-1.02660.TÜVRh.2025.004

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	**Structural components and kits for steel structures to EXC2 according to EN 1090-2**
Intended use	for load-bearing structures in all types of buildings
CE – marking method	ZA.3.2 to ZA.3.5 acc. to EN 1090-1:2009+A1:2011
	produced by or for
Manufacturer	**Arrospe, S. Coop.** **Pol. Ind. Aranaztegi 14** **20140 Andoain** **SPAIN**
Manufacturing plant Production facility of the manufacturer	Arrospe, S. Coop. Pol. Ind. Aranaztegi 14 20140 Andoain SPAIN
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard **EN 1090-1:2009+A1:2011** under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	30.12.2019
Next Surveillance audit	30.12.2028
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks	see reverse
Place and date of issue	Cologne, 10.12.2025 JR Mediavilla

Dipl.-Ing. Makowka
Head of certification body

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Certificate number: 0035-CPR-1090-1.02660.TÜVRh.2025.004

Remarks

The Notified Body - 0035 TÜV Rheinland Industrie Service GmbH has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

General provisions

The conditions of the standard EN 1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4, must be fulfilled.

The requirements of EN 1090-1:2009 + A1: 2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

Welding Certificate

TÜVRh-EN1090-2.02583.2025.004

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	**Arrospe, S. Coop.** **Pol. Ind. Aranaztegi 14** **20140 Andoain** **SPAIN**
Technical specification	**EN 1090-2:2018+A1:2024**
Execution class(es)	**EXC2 according to EN 1090-2**
Welding Process(es) (Reference no. acc. to DIN EN ISO 4063)	135 - Metal active gas welding, partly mechanized 141 - TIG gas tungsten arc welding
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8 according to CEN ISO/TR 15608 and EN 1090-2, table 4
Responsible Welding Coordinator (Title, Surname, Name, Qualification, Date of birth)	David Barragan Lopez, IWE — born on: 27.08.1981
Substitute (Title, Surname, Name, Qualification, Date of birth)	Mikel Garmendia, Level B — born on: 19.03.1989
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	31.12.2025
Period of validity	30.12.2028
Remarks	-
Place and date of issue	Cologne, 10.12.2025 Mediavilla/KA

Dipl.-Ing. Makowka
Head of certification body

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Certificate number: TÜVRh-EN1090-2.02583.2025.004

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.

2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.

3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer

4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.

5. The following changes must be reported to the inspection authority:

   a) New production or significant changes to essential manufacturing facilities;

   b) Change of the welding coordinator;

   c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)

   d) new essential manufacturing facilities

   The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File

Certificate

Manufacturer and Welding Shop acc. to AD 2000-Code

Certificate no.:	01 202 E/A-20 4076.01
Name and address of the certificate holder:	**Arrospe, S.Coop.** **Pol. Ind. Aranaztegi 14** **20140 Andoain** **Spain**

It is hereby certified that the manufacturer has furnished proof of the quality requirements. The above-mentioned company:

- has facilities permitting manufacturing and inspection in conformity with the present technical standard,
- operates a quality system which guarantees that manufacturing and inspection of the products stated in our report are in conformity with the technical codes and regulations,
- employees qualified supervisory and inspection personnel.

Specifications:	**AD 2000-Merkblatt HP 0;** **under the Directive 2014/68/EU Annex I, Para. 3.1**
Test Report no.:	01 202 E/A-20 4076.00
Scope:	**Manufacturing of Pressure Equipment, see report**
Manufacturing Plant:	see certificate holder
Validity:	**The certificate is valid until 2026-12-11.**

Cologne, 2025-12-15

[redacted]kowka

Certification body for welding manufacturers

TÜV Rheinland Industrie Service GmbH
Certification body for welding manufacturers
Am Grauen Stein, D-51105 Cologne

M-010-Rev24

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Certificate

Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 240 E/A-20 4076.01

Name and address of the certificate holder:

Arrospe, S.Coop.
Pol. Ind. Aranaztegi 14
20140 Andoain
Spain

It is hereby certified that the manufacturer has furnished proof of the quality requirements according to the test basis. The mentioned company:

- operates a quality system which ensures that the manufacture and inspection of the products stated in our report, are in compliance with applicable technical standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of welded products.

Test basis: **EN ISO 3834-2**

Audit report no.: 01 240 E/A-20 4076.00

Scope: **The scope of the inspection and other relevant data are given in the annex to the certificate.**

Manufacturing plant: see certificate holder

Validity: **The certificate is valid until 2026-12-11.**

Cologne, 2025-12-15

[redacted]kowka
Certification Body for welding manufacturers

TÜV Rheinland Industrie Service GmbH
Certification Body for welding manufacturers
Am Grauen Stein, D-51105 Cologne

M-012-Rev24

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Annex

to the certificate
according to ISO 3834

Certificate no.:	01 240 E/A-20 4076.01
Name and address of the manufacturer:	**Arrospe, S.Coop.** **Pol. Ind. Aranaztegi 14** **20140 Andoain** **Spain**
Specifications:	EN ISO 3834-2
Scope of production:	Manufacturing of - Pressure Equipment or parts for pressure equipment - Components for machine constructions
Welding process acc. EN ISO 4063:	121; 135; 141; 142
Material group acc. CEN ISO/TR 15608:	1.1; 1.2; 8.1; 8.2; 10.1; 10.2
Responsible welding coordinator acc. EN ISO 14731:	Mr. David Barrágan López, Level C (IWE/IIW)
Substitute:	Mr. Mikel Garmendia, Level B
Remarks:	This annex is only valid in combination with the ISO 3834 certificate and does not replace the supporting documents required under the scope of regulated by law.

Cologne, December 15, 2025

Explanations:
B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731